Property Data

Envalior
Imagine the Future

Stanyl® TE200F6–FC

PA46–GF30

30% Glass Reinforced, Heat Stabilized, Food Contact Quality

PROPERTIES	TYPICAL DATA	UNIT	TEST METHOD
RHEOLOGICAL PROPERTIES	DRY / COND		
Molding shrinkage [parallel]	0.5 / *	%	Sim. to ISO 294–4
Molding shrinkage [normal]	1.3 / *	%	Sim. to ISO 294–4
MECHANICAL PROPERTIES	DRY / COND		
Tensile modulus	10000 / 6000	MPa	ISO 527–1/–2
Tensile modulus (120°C)	5300 / –	MPa	ISO 527–1/–2
Tensile modulus (160°C)	4750	MPa	ISO 527–1/–2
Tensile modulus (180°C)	4550	MPa	ISO 527–1/–2
Tensile modulus (200°C)	4300	MPa	ISO 527–1/–2
Stress at break	210 / 115	MPa	ISO 527–1/–2
Stress at break (120°C)	115 / –	MPa	ISO 527–1/–2
Stress at break (160°C)	100	MPa	ISO 527–1/–2
Stress at break (180°C)	95	MPa	ISO 527–1/–2
Stress at break (200°C)	90	MPa	ISO 527–1/–2
Strain at break	3.7 / 6	%	ISO 527–1/–2
Strain at break (120°C)	7.5 / –	%	ISO 527–1/–2
Strain at break (160°C)	8	%	ISO 527–1/–2
Strain at break (180°C)	8	%	ISO 527–1/–2
Strain at break (200°C)	8	%	ISO 527–1/–2
Flexural modulus	9500 / 5500	MPa	ISO 178
Flexural modulus (120°C)	5100	MPa	ISO 178

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Flexural modulus (160°C)	4900	MPa	ISO 178
Flexural strength	300 / 180	MPa	ISO 178
Flexural strength (120°C)	160	MPa	ISO 178
Flexural strength (160°C)	130	MPa	ISO 178
Charpy impact strength (+23°C)	80 / 100	kJ/m²	ISO 179/1eU
Charpy impact strength (–30°C)	65 / 75	kJ/m²	ISO 179/1eU
Charpy notched impact strength (+23°C)	12 / 21	kJ/m²	ISO 179/1eA
Charpy notched impact strength (–30°C)	11 / 11	kJ/m²	ISO 179/1eA
Izod notched impact strength (+23°C)	12 / 21	kJ/m²	ISO 180/1A
Izod notched impact strength (–40°C)	11 / 11	kJ/m²	ISO 180/1A
THERMAL PROPERTIES	**DRY / COND**		
Melting temperature (10°C/min)	295 / *	°C	ISO 11357–1/–3
Temp. of deflection under load (1.80 MPa)	290 / *	°C	ISO 75–1/–2
Temp. of deflection under load (0.45 MPa)	290 / *	°C	ISO 75–1/–2
Coeff. of linear therm. expansion (parallel)	0.25 / *	E–4/°C	ISO 11359–1/–2
Coeff. of linear therm. expansion (normal)	0.6 / *	E–4/°C	ISO 11359–1/–2
Burning Behav. at 1.5 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	1.5 / *	mm	IEC 60695–11–10
UL recognition	Yes / *	–	–
Burning Behav. at 3.0 mm nom. thickn.	HB / *	class	IEC 60695–11–10
Thickness tested	3 / *	mm	IEC 60695–11–10
UL recognition	Yes / *	–	–
Thermal Index 5000 hrs	159	°C	IEC 60216/ISO 527–1/–2
ELECTRICAL PROPERTIES	**DRY / COND**		
Volume resistivity	1E13 / 1E9	Ohm*m	IEC 62631–3–1
Electric strength	35 / 25	kV/mm	IEC 60243–1

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Comparative tracking index	500 / –	V	IEC 60112
Relative permittivity (100Hz)	4.4 / 12	–	IEC 62631–2–1
Relative permittivity (1 MHz)	4 / 4.6	–	IEC 62631–2–1
Relative permittivity (1GHz)	3.6 / –	–	IEC 61189–2–721
OTHER PROPERTIES	**DRY / COND**		
Humidity absorption	2.6 / *	%	Sim. to ISO 62
Density	1410 / –	kg/m³	ISO 1183